

Product Datasheet



Escorene™ Ultra LD 713.93 Blown

Ethylene Vinyl Acetate Copolymer Resin

Product Description

Escorene Ultra LD 713.93 is a 14.4 wt% vinyl acetate copolymer film resin. Film made from LD 713.93 exhibits very high impact strength, high clarity, and excellent heat sealability.

General

Availability ¹	▪ Asia Pacific	▪ Latin America	▪ North America
Additive	▪ Antiblock: No	▪ Slip: No	▪ Thermal Stabilizer: Yes
Applications	▪ Heat Seal Layer	▪ Meat Packaging	
Revision Date	▪ 04/01/2017		

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.934 g/cm ³	0.934 g/cm ³	ASTM D1505
Melt Index (190°C/2.16 kg)	3.5 g/10 min	3.5 g/10 min	ExxonMobil Method
Vinyl Acetate Content	14.4 wt%	14.4 wt%	ExxonMobil Method
Peak Melting Temperature	192 °F	89 °C	ExxonMobil Method

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	144 °F	62 °C	ASTM D1525

Film Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Break MD	4600 psi	32 MPa	ASTM D882
Tensile Strength at Break TD	3600 psi	25 MPa	ASTM D882
Elongation at Break MD	330 %	330 %	ASTM D882
Elongation at Break TD	680 %	680 %	ASTM D882
Secant Modulus MD - 1% Secant	8600 psi	59 MPa	ASTM D882
Secant Modulus TD - 1% Secant	10000 psi	70 MPa	ASTM D882
Dart Drop Impact	300 g	300 g	ASTM D1709A
Elmendorf Tear Strength MD	90 g	90 g	ASTM D1922
Elmendorf Tear Strength TD	70 g	70 g	ASTM D1922

Optical Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Gloss (45°)	86	86	ASTM D2457
Haze	1.6 %	1.6 %	ASTM D1003

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Processing Statement

Film (1.5 mil / 38 micron) made from LD 713.93 on a 2.5 inch blown film line with a 6 inch die and 30 mil die gap at a 2.5:1 blow-up ratio and melt temperature of 340-360°F (171- 182°C).

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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ExxonMobil

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For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

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