

--- MS Resin ---

DENKA TX Polymer

Denka

Physical properties

Property	Test Methods	Conditions	Unit	TX-100S	TX-800LF
Melt Mass Flow Rate	ISO 1133	200deg.C 49N	g/10min	1.8	1.6
Tensile stress at break	ISO 527-1, -2	5mm/min	MPa	67	64
Flexural Modulus	ISO 178	2mm/min	MPa	3,400	3,400
Flexural Strength			MPa	115	113
Charpy Impact Strength	ISO 179	Notched	kJ/m ²	2	2
Temp of deflection under load	ISO 75-1, -2	1.8MPa Flatwise	deg.C	79	79
Vicat Softening Temp	ISO 306	50N	deg.C	100	100
Rockwell Hardness	ISO 2039-2	M-scale	-	84	77
Density	ISO 1183	23 deg.C	kg/m ³	1,127	1,111
Refractive Index	ASTM D-542	Na-D ray	-	1.54	1.55
Light Transmission	ISO 13468-1	2mmt	%	92	92
Haze	ISO 14782	2mmt	%	0.2	0.2
Molding Shrinkage	DENKA Method	2mmt	%	0.4	0.4
Water Absorption	ASTM D-570	24 Hour Equilibrium	%	0.12	0.09
Flammability	UL94 (UL File No.E49895)			HB	HB

* The above values are typical and not guaranteed.

Injection Molding Condition

	Unit	TX-100S	TX-800LF
Pre-drying	Temp. [deg.C]	70 ~ 80	
	Time [hr]	3 ~ 4	
Cylinder Temperature	[deg.C]	190 ~ 240	
Nozzle Temperature	[deg.C]	220 ~ 240	
Mold Temperature	[deg.C]	40 ~ 70	

Last update : 31-May-2016