

CHIMEI

a step up

奇美實業股份有限公司
717010 台南市仁德區中正路一段 398 號
+886-6-266-3000
www.chimeicorp.com

CHIMEI CORPORATION
No. 398 , Sec. 1 , Zhongzheng
Rd., Rende Dist., Tainan City
717010 , Taiwan

Antimicrobial

Grade ABS POLYLAC® PA-757 AB

Product Description: High gloss, Medium impact, Antimicrobial application

Properties	ISO Test Method	Test Condition	Unit	PA-757 AB
Melt Flow Index	1133	220°C×10KG	ml/10 min	19
Mass Density	1183	23 °C	g/cm ³	1.05
Tensile Strength	527	50 mm/min, yield	MPa	45
		50 mm/min, break	MPa	34
Tensile Elongation	527	50 mm/min	%	70
Flexural Strength	178	2 mm/min	MPa	76
Flexural Modulus		2 mm/min	GPa	2.2
Izod Impact Strength	180/1A	23°C, Notched	KJ/m ²	17
		-30°C, Notched	KJ/m ²	8
Charpy Impact Strength	179	23°C, Notched	KJ/m ²	17
		Charpy -30°C, Notched	KJ/m ²	8
Vicat Softening Temp.	306	50°C/hr; 1KG	°C	104
		50°C/hr; 5KG	°C	100
Heat Distortion Temp.	75/A	1.8MPa, unannealed	°C	83
		1.8MPa, annealed	°C	98
Coefficient of Linear Thermal Expansion	11359	-	-	8.6 x 10 ⁻⁵
Flammability	-	UL-94	-	1.5mm HB
Mold Shrinkage	294-4	-	%	0.4~0.7
Symbol	1043	-	-	>ABS<

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Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own test

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