

CHIMEI 奇美實業股份有限公司

CHI MEI CORPORATION

ORIGINAL

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ASA KIBILAC® PW-978W

Product Description: High Heat, Weather resistant

Properties	ISO Test Method	Test Condition	Unit	PW-978W
Melt Flow Index	1133	220°C×10KG	ml/10 min	9.8
Mass Density	1183	23 °C	g/cm ³	1.07
Tensile Strength	527	50 mm/min, yield	MPa	49
		50 mm/min, break	MPa	35
Tensile Elongation	527	50 mm/min	%	26
Flexural Strength	178	2 mm/min	MPa	75
Flexural Modulus		2 mm/min	GPa	2.3
Izod Impact Strength	180/1A	23 °C Notched	KJ/m ²	10.5
		-30 °C Notched	KJ/m ²	3.8
Charpy Impact Strength	179	23 °C Notched	KJ/m ²	10.5
		-30 °C Notched	KJ/m ²	3.8
Vicat Softening Temp.	306	1 Kg, 50 °C/hr	°C	114.9
		5 Kg, 50 °C/hr	°C	104.6
Heat Distortion Temp.	75/A	1.8 MPa Unannealed	°C	85.6
		1.8 MPa Annealed	°C	105.5
Coefficient of Linear Thermal Expansion	11359	-	-	9.1×10 ⁻⁵
Flammability	-	UL-94	-	1.5mm HB
Mold Shrinkage	294-4	-	%	0.4~0.7
Symbol	1043	-	-	>ASA<

August 15, 2018

Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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