

CHIMEI

a step up

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Ecologue PCR FR-PC/ABS PC-540 M60

Product Description: 1.5mm V-0, PCR content 60%

Properties	ISO Test Method	Test Condition	Unit	PC-540 M60
Melt Flow Index	1133	260°C × 2.16KG	ml/10 min	15
Spiral flow	CHIMEI	260°C, 2mm, V:50%, P:50%	cm	–
Mass Density	1183	23 °C	g/cm ³	1.18
Tensile Strength	527	50 mm/min, yield	MPa	60
		50 mm/min, break	MPa	45
Tensile Elongation	527	50 mm/min	%	100
Flexural Strength	178	2 mm/min	MPa	90
Flexural Modulus		2 mm/min	GPa	2.4
Izod Impact Strength	180/1A	23°C, Notched	KJ/m ²	40
		-30°C, Notched	KJ/m ²	–
Charpy Impact Strength	179	23°C, Notched	KJ/m ²	40
		-30°C, Notched	KJ/m ²	–
Vicat Softening Temp.	306	50°C/hr; 1KG	°C	108
		50°C/hr; 5KG	°C	–
Heat Distortion Temp.	75/A	1.8MPa, unannealed	°C	83
		1.8MPa, annealed	°C	–
Dielectric Constant	IEC 60250	1MHz	--	–
Volume Resistivity	IEC 60093	--	Ohm X m	3.9E+15
Surface Resistivity	IEC 60093	--	Ohm	2.9E+15
Coefficient of Linear Thermal Expansion	11359	-	-	8.0*10 ⁻⁵
Flammability	-	UL-94	-	1.5mm V-0
Mold Shrinkage	294-4	-	%	0.4~0.6
Symbol	1043	-	-	>PC+ABS (REC60) FR(40) <

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Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own test

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