

CHIMEI

a step up

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Ecologue MR ABS PA-747 M30

Product Description: Mechanical recycling, PCR content 30%

Properties	ISO Test Method	Test Condition	Unit	PA-747 M30
Melt Flow Index	1133	220°C×10KG	ml/10 min	14
Spiral flow	CHIMEI	260°C,2mm,V:50%,P:50%	cm	—
Mass Density	1183	23 °C	g/cm ³	1.03
Tensile Strength	527	50 mm/min, yield	MPa	36
		50 mm/min, break	MPa	30
Tensile Elongation	527	50 mm/min	%	60
Flexural Strength	178	2 mm/min	MPa	58
Flexural Modulus		2 mm/min	GPa	1.8
Izod Impact Strength	180/1A	23°C, Notched	KJ/m ²	32
		-30°C, Notched	KJ/m ²	23
Charpy Impact Strength	179	23°C, Notched	KJ/m ²	33
		Charpy -30°C, Notched	KJ/m ²	25
Vicat Softening Temp.	306	50°C/hr;1KG	°C	104
		50°C/hr;5KG	°C	96
Heat Distortion Temp.	75/A	1.8MPa, unannealed	°C	82
		1.8MPa, annealed	°C	97
Dielectric Constant	IEC 60250	1MHz	--	—
Volume Resistivity	IEC 60093	--	Ohm X m	—
Surface Resistivity	IEC 60093	--	Ohm	—
Coefficient of Linear Thermal Expansion	11359	-	-	9.3 x 10-5
Flammability	-	UL-94	-	1.5mm HB
Mold Shrinkage	294-4	-	%	0.4~0.7
Symbol	1043	-	-	>ABS (REC30)<

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Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own test

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