

Technical Data Sheet

CAPILENE® QM 45 F **Polypropylene Random Copolymer**


Product Description

CAPILENE® QM 45 F is a polypropylene random copolymer intended for cast film extrusion.

Features:	- Excellent transparency - High gloss	Slip and antiblock additives
Uses:	- High clarity films - Lamination films	- Food packaging - Injection molded items
Processing Methods:	Cast film extrusion	Injection molding

Properties		Method	Typical Value*	Unit
Physical				
Melt Flow Rate	(230°C/2.16 kg)	ISO 1133	9.5	g/10 min
Mechanical				
Tensile Stress at Yield	(50 mm/min)	ISO 527-2	23	MPa
Tensile Strain at Yield	(50 mm/min)	ISO 527-2	15	%
Flexural Modulus	(5 mm/min)	ISO 178	900	MPa
Izod Impact Strength, notched	(+23°C)	ISO 180	4	kJ/m ²
Thermal				
Vicat Softening Temperature	(10 N)	ISO 306	132	°C
Heat Deflection Temperature	(0.45 MPa)	ISO 75-2	70	°C
Optical				
Haze	(40 µm film)	ASTM D1003	2	%

*Typical values; not to be construed as specifications.

Health, Quality, Regulations and Safety

This product is not classified as dangerous substance. Material safety data sheets, international standards certificates (e.g. ISO 9001) and other regulatory documents are available on our website. Carmel Olefins products have not been tested and therefore not validated for use in pharmaceutical/medical applications, and their suitability for these uses cannot be guaranteed. It is the customer's responsibility to test and approve their technical and regulatory suitability in order to satisfy themselves as to the particular purpose and application(s).

Carmel Olefins Ltd. POB 1468 Haifa 31014 Israel
 Website: <http://www.Carmel-Olefins.co.il>
 Email: techserv@caol.co.il

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