

Technical Data Sheet

CAPILENE® M 65 F **Polypropylene Homopolymer**


Product Description

CAPILENE® M 65 F is a polypropylene homopolymer intended for cast film extrusion.

Features:	- No slip or antiblock additives - No calcium stearate
Uses:	- Food packaging - High clarity films - Lamination films - Injection molded items
Processing Methods:	- Cast film extrusion - Compounding - Injection molding

Properties		Method	Typical Value*	Unit
Physical				
Melt Flow Rate	(230°C/2.16 kg)	ISO 1133	8	g/10 min
Mechanical				
Tensile Stress at Yield	(50 mm/min)	ISO 527-2	32	MPa
Tensile Strain at Yield	(50 mm/min)	ISO 527-2	13	%
Flexural Modulus	(5 mm/min)	ISO 178	1350	MPa
Izod Impact Strength, notched	(+23°C)	ISO 180	3	kJ/m ²
Thermal				
Vicat Softening Temperature	(10 N)	ISO 306	151	°C
Heat Deflection Temperature	(0.45 MPa)	ISO 75-2	82	°C
Optical				
Haze	(40 µm film)	ASTM D1003	1.3	%

*Typical values; not to be construed as specifications.

Health, Quality, Regulations and Safety

This product is not classified as dangerous substance. Material safety data sheets, international standards certificates (e.g. ISO 9001) and other regulatory documents are available on our website. Carmel Olefins products have not been tested and therefore not validated for use in pharmaceutical/medical applications, and their suitability for these uses cannot be guaranteed. It is the customer's responsibility to test and approve their technical and regulatory suitability in order to satisfy themselves as to the particular purpose and application(s).

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Date: January 2022

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