



Datasheet

26/12/2018

Low Density Polyethylene PB681/59**Description:**

PB681/59 is a grade produced under high pressure in a tubular reactor. This resin is used for laminating films mainly on paper substrate. It is also used in the extrusion coating process. Films obtained with this product show excellent optical properties and high draw down ability.

Aditivação:

Antiblock, Slip.

Applications:

Laminates, Automatic packaging for solid products

Processes:

Blown Film Extrusion

Control Properties:

Feature	Method	Units	Values
Melt Flow Rate (190°C/2.16kg)	D 1238	g/10 min	3.8
Density	D 792	g/cm ³	0.922

Typical Properties - Films:

Blown Film Properties (a)

Feature	Method	Units	Values
Tensile Strength at Break (MD/TD)	D 882	MPa	23/14
Elongation at Break (MD/TD)	D 882	%	370/875
1% Secant Modulus (MD/TD)	D 882	MPa	145/150
Dart Drop Impact	D 1709	g/F50	75
Elmendorf Tear Strength (MD/TD)	D 1922	gF	685/265
Haze	D 1003	%	7
Gloss - Angle 45°	D 2457	%	75
Gloss - Angle 60°	D 2457	%	100

(a) 40 µm thickness film in a 75mm screw diameter extruder with blow up ratio of 2.2:1. (MD: Machine Direction; TD: Transversal Direction)

Final Remarks:

1. The information presented in this Data Sheet reflects typical values obtained in our laboratories, but should not be considered as absolute or as warranted values. Only the properties and values mentioned on the Certificate of Quality are considered as guarantee of the product.
2. For regulatory information of the product, please refer to Regulatory Document or contact our Technical Assistance Area.
3. For information about safety, handling, individual protection, first aids and waste disposal, please refer to MSDS.
4. The mentioned values in this report can be changed at any moment without Braskem previous communication.