



Datasheet

21/02/2020

High Density Polyethylene HS5608**Description:**

HS5608 is a high-density polyethylene with high molecular weight, copolymer. Offers good processability, outstanding stress cracking resistance (ESCR), excellent stiffness and impact strength. Suitable for blow molding of large volumes

Applications:

Blow molding large volumes, Packages up to 60 liters for domestic, chemical and industrial products

Processes:

Extrusion Blow Molding

Control Properties:

Feature	Method	Units	Values
Melt Flow Rate (190°C/21.6kg)	D 1238	g/10 min	8.5
Density	D 792	g/cm ³	0.955
FNCT	Braskem	min	> 300

Typical Properties:

Plaque Properties

Feature	Method	Units	Values
Melt Flow Rate (190°C/5kg)	ASTM D 1238	g/ 10 min	0.3
Tensile Strength at Yield (a)	ASTM D 638	MPa	30
Tensile Strength at Break (a)	ASTM D 638	MPa	35
Flexural Modulus - 1% Secant (b)	ASTM D 790	MPa	1200
Tensile Impact Strength ISO at 23 °C	ISO 8256	kJ/m ²	120
Deflection Temperature under Load at 0.455 MPa (b)	ASTM D 648	°C	70

Typical properties correspond to average values obtained in our laboratories. Test specimens prepared from compression molded sheet made according to ASTM D 4703. Thickness of test piece: a) 2 mm; b) 3 mm.

Final Remarks:

1. The information presented in this Data Sheet reflects typical values obtained in our laboratories, but should not be considered as absolute or as warranted values. Only the properties and values mentioned on the Certificate of Quality are considered as guarantee of the product.
2. For regulatory information of the product, please refer to Regulatory Document or contact our Technical Assistance Area.
3. For information about safety, handling, individual protection, first aids and waste disposal, please refer to MSDS.
4. The mentioned values in this report can be changed at any moment without Braskem previous communication.