


Datasheet

OCT/2022

High Density Polyethylene HD3401S

Description:

HD3401S is a high density polyethylene of molecular structure and additives proper to injection of caps and closures applications. It is appropriated to bottles from 10 ml until 1 liter by IBM Injection Blow Molding and ISBM Injection Stretct Blow Molding - Single Stage Technology. This resin presents an excellent processability and high stiffness.

Additives:

Slip agent.

Applications:

Caps for non-carbonated or low carbonated soft drinks, Caps for lubricant oil, Bottles from 10 ml to 1 liter

Processes:

Compression Molding, Injection molding, Injection blow molding, Injection Stretct Blow Molding (Single Stage)

Control Properties:

Feature	Method	Units	Values
Melt Flow Rate (190°C/2.16kg)	D 1238	g/10 min	4.5
Density	D 792	g/cm ³	0.954

Typical Properties - Plaque¹:

Plaque Properties

Feature	Method	Units	Values
Tensile Strength at Yield (a)	D 638	MPa	27
Tensile Strength at Break (a)	D 638	MPa	26
Flexural Modulus - 1% Secant (b)	D 790	MPa	1150
Hardness (c)	D 2240	-	58
Izod Impact Strength (b)	D 256	J/m	40
Deflection Temperature under Load at 0.455 MPa (b)	D 648	°C	66
Vicat Softening Temperature at 10 N (b)	D 1525	°C	125

¹ Test specimens from compression molded plaque according to ASTM D4703. Plaque Thickness: a) 2mm. b) 3mm c) 6mm. NB = No break.

Final Remarks:

- The information presented in this Data Sheet reflects typical values obtained in our laboratories, but should not be considered as absolute or as warranted values. Only the properties and values mentioned on the Certificate of Quality are considered as guarantee of the product.
- For regulatory information of the product, please refer to Regulatory Document or contact our Technical Assistance Area.
- For information about safety, handling, individual protection, first aids and waste disposal, please refer to MSDS.
- The mentioned values in this report can be changed at any moment without Braskem previous communication.