



PolypropyleneTM DaplenTM ME319UBB

Polypropylene Compound, Mineral Filled

Description

Daplen ME319UBB is a 30% mineral filled polypropylene compound intended for injection moulding.

Applications

Daplen ME319UBB has been developed especially for the automotive industry.

Climate control housings

Under the bonnet components

Special features

Good stiffness and impact balance

Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density (23 °C)	1130 kg/m ³	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	10 g/10min	ISO 1133
Flexural Modulus (30 mm/min)	3.500 MPa	ASTM D 790
Flexural Strength	45 MPa	ASTM D 790
Tensile Strain at Break (50 mm/min) (23 °C)	25 %	ASTM D 638
Tensile Stress at Yield (50 mm/min) (23 °C)	28 MPa	ASTM D 638
Heat Deflection Temperature Flatwise (0,45 MPa)	133 °C	ASTM D 648
Izod Impact Strength, notched (23 °C)	4 kJ/m ²	ASTM D 256
Izod Impact Strength, notched (-20 °C)	2 kJ/m ²	ASTM D 256

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

Combustion Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Flammability at thickness 1 mm	Max100 mm/min	ISO 3795

Processing Techniques

The actual conditions will depend on the type of equipment used.

Daplen ME319UBB is easy to process with standard injection moulding machines. To avoid residual humidity from transport or storage, the material should be pre-dried approximately 2h at 80°C. Following moulding parameters should be used as guidelines:

Feeding temperature 40 - 80 °C

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 Polypropylene
Daplen ME319UBB

Mass temperature
Back pressure
Holding pressure
Mould temperature
Screw speed
Flow front speed

220 - 280 °C
Low to medium
30 - 60 MPa
30 - 50 °C
Low to medium
100 - 200 mm/s

Storage

Daplen ME319UBB should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

Safety

The product is not classified as dangerous. Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

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