



Polyethylene Borlink™ LE4253DC

Crosslinkable Insulation Compound

Description

Borlink LE4253DC is a crosslinkable natural polyethylene compound based on Supercure technology, specially designed for insulation of energy cables.

Applications

Borlink LE4253DC is intended for insulation of XLPE solid dielectric HVDC cables.

Special Features

Borlink LE4253DC is a ready-to-use natural compound. The cleanliness and product consistency of Borlink LE4253DC results in Superclean insulation. Borlink LE4253DC cleanliness level is assured through the Borealis quality control system. Borlink LE4253DC is developed for easy extrusion and low space charge accumulation when used in combination with Borlink LE0550DC as Supersmooth insulation and conductor screen.

Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density (Base Resin)	922 kg/m ³	ISO 1872-2/ISO 1183
Bulk density	500 - 600 kg/m ³	
Melt Flow Rate (190 °C/2,16 kg) ¹	2 g/10min	ISO 1133
Tensile Strain at Break (250 mm/min) ²	> 450 %	ISO 527
Tensile Strength (250 mm/min) ²	> 17 MPa	ISO 527
Change of Tensile Properties After Ageing (168 h, 135 °C) ²	< 20 %	IEC 60811-401
Hot Set Test (200 °C, 0,20 MPa)	Elongation under load < 175 % Permanent deformation < 15 %	IEC 60811-507
MDR, max torque	2,8 - 3,8 dNm	ISO 6502
Methanol Wash ³	< 800 ppm	BTM 00118
Moisture	< 200 ppm	Karl Fischer-titration

¹ Base Resin

² Measured on crosslinked specimens

³ BTM = Borealis Test Method

Electrical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Dielectric constant (50 Hz)	< 2,3	IEC 60250
DC Volume Resistivity	> 10 PΩcm	IEC 60093
Dielectric Strength (50 Hz)	> 22 kV/mm	IEC 60243
Dissipation Factor (50 Hz)	< 0,0003	IEC 60250

Borlink is a trademark of the Borealis group.

Borealis AG | Wagramer Strasse 17-19 | 1220 Vienna | Austria
Telephone +43 1 224 00 0 | Fax +43 1 22 400 333
FN 269858a | CCC Commercial Court of Vienna | Website www.borealisgroup.com

 Polyethylene
Borlink LE4253DC**Processing Techniques**

To produce a good and reliable cable, it is essential to ensure careful and very clean handling of the insulation material. Hence all material handling should preferably be conducted in closed systems and in clean room conditions. Please contact your Borealis representative for more details.

Extrusion

Melt temperature

125 - 135 °C

Packaging

Package: Octabins

Storage

Borlink LE4253DC has a shelf life of 12 months from production date if stored in unopened original packages, under dry and clean conditions at temperatures between 10 - 30 °C (50 - 85 °F). The material could be stored (originally closed and in dry environment) at an ambient temperature up to 40°C for a certain period of time (6 months) without negative influence on the material quality. Before use, material shall be conditioned indoors (production room) at the ambient temperature.

More information on storage is found in our "Safety data sheet" / "Product safety information sheet" for this product.

Safety

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the product. For more information, contact your Borealis representative.

 Polyethylene
Borlink LE4253DC**Disclaimer**

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

Borealis makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.

It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

No liability can be accepted in respect of the use of any Borealis product in conjunction with any other products and/or materials. The information contained herein relates exclusively to our products when not used in conjunction with any other material unless as specifically provided for in the test methods stated above.