



Polypropylene

PP4821

Non-Halogen Compound for Building Wire Insulation

Description

PP4821 is a thermoplastic, non-halogen containing, insulation compound based on a polypropylene copolymer.

The composition of **PP4821** is based on the elements Carbon and Hydrogen. Compounds based on these elements will therefore be the only significant constituents of the fumes due to the combustion of this product. Other elements may be present in concentrations less than 0.1%

Applications

PP4821 is designed for:

70°C rated insulation for building wires (installation cables), flexible cords, power cables

It can be used in areas sensitive to smoke or corrosive and toxic combustion products. PP4821 is stabilised for use in contact with copper.

Specifications

PP4821 meets the applicable requirements as below when processed using sound extrusion practice and testing procedure:

DIN VDE 0250 Pt 215-NHMH

Special features

PP4821 consists of specially selected components to offer:

Low smoke and reduced toxic or corrosive gas emissions
processing properties
Superb system ageing compatibility

Low water permeability
Processability on most PVC/PE extrusion equipment
No need for pre-drying normally

Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density ¹	915 kg/m ³	ISO 1872-2/ISO 1183
Melt Flow Rate (230 °C/2,16 kg) ¹	2,8 g/10min	ISO 1133
Tensile Strain at Break ²	600 %	IEC 60811-1-1
Tensile Strength (50 mm/min) ²	18 MPa	IEC 60811-1-1
Retention of Tensile Properties After Ageing (336 h, 120 °C) ²	< 20 %	IEC 60811-1-2
Hardness, Shore D (15 s) ¹	48	ISO 868
Pressure Test at High Temperature (120 °C, 4 h) ²	15 %	IEC 60811-3-1
Cold Bend (-20 °C) ²	Pass	IEC 60811-1-4

¹ Compound

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² Cable (0.5 mm insulation over 1.5 mm² solid Cu)

Electrical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Dielectric constant (50 Hz) ¹	2,2	IEC 60250
Volume Resistivity ²	10 POhm.cm	IEC 60093
Dielectric Strength ²	> 20 kV/mm	IEC 60243
Breakdown Voltage ¹	27 kV	ISO 6722
Breakdown Duration ¹	Pass	IEC 60227-2/2.3

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Combustion Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Cone Calorimeter (heat flux 35 kW/m2, 3 mm plaque)	Ingition time Average Heat Release Max Heat Release Heat Combustion Smoke Obscuration CO CO2	75 s 400 kW/m ² 1330 kW/m ² 37,5 MJ/dm3 476 m2/dm3 0,024 kg/dm3 2,4 kg/dm3
		ISO 5660

Processing Techniques

The actual conditions will depend on the type of equipment used.

Extrusion

Drying in dehumidified air (2 h)	100 °C
Barrel 1	190 °C
Barrel 2	200 °C
Barrel 3	220 °C
Barrel 4	220 °C
Die head	220 °C
Screw speed	100 RPM
Line speed	250 m/min

Packaging

Package:	Bags
	Octabins

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PP4821**Safety**

The product is not classified as dangerous.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication, however we do not assume any liability whatsoever for the accuracy and completeness of such information.

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