

Polypropylene
Borcom™ WE007AE

Description

Borcom WE007AE is a polypropylene microcomposite intended for injection moulding. The product is available in natural colour.

This material has an excellent balance between impact strength and stiffness and gives a good surface quality.

Applications

Borcom WE007AE has been developed especially for applications like:

Bumpers
Rocker panels

Body side mouldings
Body panels

Special features

Excellent scratch resistance
Low density

Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density	925 kg/m ³	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	12 g/10min	ISO 1133
Flexural Modulus (2 mm/min)	1.250 MPa	ISO 178
Flexural Strength	25 MPa	ISO 178
Tensile Modulus (1 mm/min)	1.200 MPa	ISO 527-2
Tensile Strain at Yield (50 mm/min)	7 %	ISO 527-2
Tensile Stress at Yield (50 mm/min)	20 MPa	ISO 527-2
Heat Deflection Temperature A (1,80 MPa)	50 °C	ISO 75-2
Heat Deflection Temperature B (0,45 MPa)	89 °C	ISO 75-2
Vicat softening temperature A, (10 N)	134 °C	ISO 306
Vicat softening temperature B, (50 N)	47 °C	ISO 306
Coefficient of Thermal Expansion (-30 °C/80 °C)	65 µm/mK	Borealis Method
Charpy Impact Strength, notched (23 °C)	35 kJ/m ²	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	5,5 kJ/m ²	ISO 179/1eA
Charpy Impact Strength, notched (-30 °C)	4,7 kJ/m ²	ISO 179/1eA
Charpy Impact Strength, unnotched (23 °C)	165 kJ/m ²	ISO 179/1eU
Charpy Impact Strength, unnotched (-20 °C)	148 kJ/m ²	ISO 179/1eU
Izod Impact Strength, notched (23 °C)	30 kJ/m ²	ISO 180/1A
Izod Impact Strength, notched (-20 °C)	5 kJ/m ²	ISO 180/1A
Hardness, Ball Indentation	36 MPa	ISO 2039

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

Borcom is a trademark of Borealis group.

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Application Related and other Tests

Property	Typical Value	Test Method
	Data should not be used for specification work	
Mould average Shrinkage ¹	0,9 %	Borealis Method
Melt energy	80 kJ/kg	DSC ISO 11357

¹ VALUES MAY ONLY BE USED AS INDICATION, AND SHOULD NOT BE USED DIRECTLY IN MOULD DESIGN WITHOUT PRIOR VALIDATION

Processing Techniques

The actual conditions will depend on the type of equipment used.

Injection Moulding

This product is easy to process with standard injection moulding machines. Following parameters should be used as guidelines:

Feeding temperature	40 - 80 °C
Mass temperature	230 - 280 °C
Back pressure	Low to medium
Holding pressure	30 - 60 MPa
Mould temperature	30 - 50 °C
Screw speed	Low to medium
Flow front speed	100 - 200 mm/s

Storage

Borcom WE007AE should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

Safety

The product is not classified as dangerous.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the product. For more information, contact your Borealis representative.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of recovery and disposal of the product.

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Borcom WE007AE**Disclaimer**

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication, however we do not assume any liability whatsoever for the accuracy and completeness of such information.

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