

PRODUCT DATA SHEET

23.08.2016 Ed.10



Polypropylene BE60-7032

Description

BE60-7032 is a high molecular weight, low melt flow rate polypropylene homopolymer with fine grained β -modification crystalline structure leading to excellent impact strength even at low temperatures, increased hydrostatic strength and improved chemical resistance.

The material is coloured grey based on RAL 7032.

Applications

BE60-7032 is recommended for pressure pipes and fittings, chemical engineering components, extruded and compression moulded sheets, filter plates and solid rods.

Industrial
Pressure pipes

Non-pressure pipe systems
Sheets and profiles

Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density	905 kg/m ³	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	0,30 g/10min	ISO 1133
Melt Flow Rate (190 °C/5,0 kg)	0,50 g/10min	ISO 1133
Tensile Modulus (1 mm/min)	1.300 MPa	ISO 527
Tensile Strain at Yield (50 mm/min)	10 %	ISO 527-2
Tensile Stress at Yield (50 mm/min)	30 MPa	ISO 527-2
Heat Deflection Temperature	96 °C	ISO 75-2
Vicat softening temperature B50, (50 N)	91 °C	ISO 306
Charpy Impact Strength, notched (23 °C)	50 kJ/m ²	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	5 kJ/m ²	ISO 179/1eA

Processing Techniques

The actual conditions will depend on the type of equipment used.

Extrusion

Cylinder	190 - 230 °C
Head	200 - 230 °C
Die	200 - 230 °C
Melt temperature	200 - 230 °C

Specific recommendations for processing conditions can be determined only when the application and type of equipment are known. Please contact your local Borealis representative for such particulars.

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**Polypropylene****BE60-7032****Storage**

BE60-7032 should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

Safety

The product is not classified as dangerous.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the products.

Recovery and disposal of polyolefins
Information on emissions from processing and fires
"Safety data sheet" / "Product safety information sheet"
Statement on compliance to regulations for drinking water pipes
Statement on compliance to food contact regulations

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 Polypropylene
BE60-7032**Disclaimer**

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

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It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

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