

**【Inquiries】**

AsahiKASEI Engineering Plastics Information Comprehensive Site  
URL : <https://www.asahi-kasei-plastics.com/en/contact/>

# AsahiKASEI



## TENAC™-C 4563

Asahi Kasei Corporation - Acetal (POM) Copolymer

Tuesday, March 19, 2024

### General Information

#### General

|                                          |                                                         |                                 |                 |
|------------------------------------------|---------------------------------------------------------|---------------------------------|-----------------|
| Material Status                          | • Commercial: Active                                    |                                 |                 |
| Availability                             | • Africa & Middle East<br>• Asia Pacific                | • Europe<br>• Latin America     | • North America |
| Features AKEP website                    | • Weather & UV Resistant                                |                                 |                 |
| Uses                                     | • Automotive Interior Parts<br>• Engineering Parts      | • Gears<br>• Housings           |                 |
| Automotive Specifications                | • CHRYSLER MS-DB-100<br>CPN1758 Color: 100% Color Match | • GM GMP.POM.008 Color: Natural |                 |
| Part Marking Code (ISO11469) (ISO 11469) | • >POM<                                                 |                                 |                 |

#### Other Documentation

|            |                                                                                                                                                                                                              |
|------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Literature | <ul style="list-style-type: none"> <li>• <a href="#">Moldflow Data</a></li> <li>• <a href="#">Molding Conditions</a></li> <li>• <a href="#">SDS</a></li> <li>• <a href="#">Technical Handbook</a></li> </ul> |
|------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

### ASTM & ISO Properties <sup>1</sup>

| Physical                                  | Nominal Value | Unit              | Test Method           |
|-------------------------------------------|---------------|-------------------|-----------------------|
| Density / Specific Gravity                | 1.41          | g/cm <sup>3</sup> | ASTM D792<br>ISO 1183 |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg) | 9.0           | g/10 min          | ISO 1133              |
| Molding Shrinkage - Flow                  | 1.6 to 2.0    | %                 | Internal Method       |
| Water Absorption (24 hr, 23°C, 50% RH)    | 0.20          | %                 | ASTM D570             |
| Mechanical                                | Nominal Value | Unit              | Test Method           |
| Tensile Modulus                           | 2500          | MPa               | ISO 527-1             |
| Tensile Stress                            |               |                   |                       |
| Yield                                     | 61.0          | MPa               | ISO 527-2             |
| --                                        | 62.0          | MPa               | ASTM D638             |
| Tensile Elongation (Break)                | 42            | %                 | ASTM D638             |
| Nominal Tensile Strain at Break           | 35            | %                 | ISO 527-2             |
| Flexural Modulus                          |               |                   |                       |
| --                                        | 2450          | MPa               | ASTM D790             |
| --                                        | 2350          | MPa               | ISO 178               |
| Flexural Strength                         | 88.0          | MPa               | ASTM D790             |
| Taber Abrasion Resistance                 | 14.0          | mg                | ASTM D1044            |

#### Disclaimer:

- Data shown are typical values obtained by proper testing methods and should not be used for specification purpose. Please use these data for selecting the most appropriate grade suitable for specific usage.

These data may be changed because of improvement in properties.

- Be sure to read the relevant SDS before handling and use, and always follow the Important Precautions.

- Do not use plastics in any of the following orally- or medically-related applications.

- Orally-related applications: any part, device or component which may come into direct oral contact or into direct contact with drinking foods or beverages.

For drinking water application, please consult Asahi Kasei Corporation.

- Medically-related applications: any part, device or component which may be used intracorporeally or which may in dialysis or other processes come into direct or indirect contact with body tissue, body fluids or transfusion fluids.

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| Impact                            | Nominal Value      | Unit              | Test Method              |
|-----------------------------------|--------------------|-------------------|--------------------------|
| Charpy Notched Impact Strength    | 6.0                | kJ/m <sup>2</sup> | ISO 179                  |
| Notched Izod Impact               | 64                 | J/m               | ASTM D256                |
| Hardness                          | Nominal Value      | Unit              | Test Method              |
| Rockwell Hardness                 |                    |                   | ASTM D785                |
| M-Scale                           | 80                 |                   |                          |
| R-Scale                           | 115                |                   |                          |
| Thermal                           | Nominal Value      | Unit              | Test Method              |
| Deflection Temperature Under Load |                    |                   |                          |
| 0.45 MPa, Unannealed              | 158                | °C                | ASTM D648                |
| 0.45 MPa, Unannealed              | 152                | °C                | ISO 75-2/B               |
| 1.8 MPa, Unannealed               | 110                | °C                | ASTM D648                |
| 1.8 MPa, Unannealed               | 91.0               | °C                | ISO 75-2/A               |
| CLTE - Flow                       | 1.0E-4             | cm/cm/°C          | ASTM D696<br>ISO 11359-2 |
| Electrical                        | Nominal Value      | Unit              | Test Method              |
| Surface Resistivity               | 1.0E+16 to 1.0E+17 | ohms              | ASTM D257                |
| Volume Resistivity (23°C)         | 1.0E+15 to 1.0E+16 | ohms·cm           | ASTM D257                |
| Dielectric Strength               | 19                 | kV/mm             | ASTM D149                |
| Arc Resistance                    | 250                | sec               | ASTM D495                |

### Processing Information

| Injection                          | Nominal Value | Unit |
|------------------------------------|---------------|------|
| Drying Temperature - Hot Air Dryer | 80 to 90      | °C   |
| Drying Time - Hot Air Dryer        | 3.0 to 4.0    | hr   |
| Processing (Melt) Temp             | 180 to 210    | °C   |
| Mold Temperature                   | > 60          | °C   |

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

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