

【Inquiries】

AsahiKASEI Engineering Plastics Information Comprehensive Site

URL : <https://www.asahi-kasei-plastics.com/en/contact/>

AsahiKASEI



Stylac™ 321

Asahi Kasei Corporation - Acrylonitrile Butadiene Styrene

Wednesday, March 20, 2024

General Information

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Asia Pacific	• Europe
Uses	• General Purpose		

Other Documentation

Literature	• SDS
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ASTM & ISO Properties¹

Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.02	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	8.9	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	7.0	cm ³ /10min	ISO 1133
Molding Shrinkage - Flow	0.40 to 0.60	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	35.0	MPa	ISO 527-2/50
Flexural Modulus ²	1800	MPa	ISO 178
Flexural Stress ²	55.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	39	kJ/m ²	ISO 179
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			
R-Scale	89		ISO 2039-2
R-Scale, 2.50 mm	83		
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ISO 75-2/A
1.8 MPa, Unannealed	77.0	°C	
Vicat Softening Temperature	93.0	°C	ISO 306/B
RTI Elec	60.0	°C	UL 746B
RTI Imp	60.0	°C	UL 746B
RTI Str	60.0	°C	UL 746B
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.5 mm)	HB		UL 94

Notes

¹ Typical properties: these are not to be construed as specifications.² 2.0 mm/min

Disclaimer:

- Data shown are typical values obtained by proper testing methods and should not be used for specification purpose. Please use these data for selecting the most appropriate grade suitable for specific usage.

These data may be changed because of improvement in properties.

- Be sure to read the relevant SDS before handling and use, and always follow the Important Precautions.

- Do not use plastics in any of the following orally- or medically-related applications.

- Orally-related applications: any part, device or component which may come into direct oral contact or into direct contact with drinking foods or beverages.

For drinking water application, please consult Asahi Kasei Corporation.

- Medically-related applications: any part, device or component which may be used intracorporeally or which may in dialysis or other processes come into direct or indirect contact with body tissue, body fluids or transfusion fluids.