

【Inquiries】

AsahiKASEI Engineering Plastics Information Comprehensive Site
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AsahiKASEI



LEONA™ 9400S

Asahi Kasei Corporation - Polyamide 66/6 Copolymer

Wednesday, March 20, 2024

General Information

General

Material Status	• Commercial: Active	
Availability	• Africa & Middle East • Asia Pacific	• Europe • North America
Features AKEP website	• Toughness, Good	• Viscosity, High
Uses	• Film • Housings	• Industrial Applications • Structural Parts
Part Marking Code (ISO11469) (ISO 11469)	• >PA66/6<	

Other Documentation

- Literature
- [Molding Conditions](#)
 - [SDS](#)
 - [Technical Handbook](#)

ASTM & ISO Properties ¹

Physical	Dry	Conditioned	Unit	Test Method
Density / Specific Gravity	1.14	--	g/cm ³	ASTM D792 ISO 1183
Water Absorption Equilibrium, 23°C, 50% RH	--	2.8	%	ISO 62
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (23°C)	2700	700	MPa	ISO 527-1
Tensile Stress				
Yield, 23°C	80.0	40.0	MPa	ISO 527-2
--	79.0	44.0	MPa	ASTM D638
Tensile Strain				
Yield, 23°C	4.0	22	%	ISO 527-2
Break	60	260	%	ASTM D638
Break, 23°C	--	> 100	%	ISO 527-2
Flexural Modulus				
--	2600	800	MPa	ASTM D790
23°C	2300	700	MPa	ISO 178
Flexural Strength				
--	108	44.0	MPa	ASTM D790
23°C	97.0	30.0	MPa	ISO 178

Disclaimer:

- Data shown are typical values obtained by proper testing methods and should not be used for specification purpose. Please use these data for selecting the most appropriate grade suitable for specific usage.

These data may be changed because of improvement in properties.

- Be sure to read the relevant SDS before handling and use, and always follow the Important Precautions.

- Do not use plastics in any of the following orally- or medically-related applications.

- Orally-related applications: any part, device or component which may come into direct oral contact or into direct contact with drinking foods or beverages.

For drinking water application, please consult Asahi Kasei Corporation.

- Medically-related applications: any part, device or component which may be used intracorporeally or which may in dialysis or other processes come into direct or indirect contact with body tissue, body fluids or transfusion fluids.

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Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength	7.0	41	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength	No Break	No Break		ISO 179
Notched Izod Impact	54	270	J/m	ASTM D256
Hardness	Dry	Conditioned	Unit	Test Method
Rockwell Hardness				
M-Scale	75	--		ASTM D785
M-Scale	80	--		ISO 2039-2
R-Scale	120	--		ISO 2039-2
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				
0.45 MPa, Unannealed	190	--	°C	ASTM D648
0.45 MPa, Unannealed	165	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	60.0	--	°C	ISO 75-2/A
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+14	--	ohms	ASTM D257 IEC 60093
Volume Resistivity				
--	1.0E+15	--	ohms·cm	ASTM D257
23°C	1.0E+15	--	ohms·cm	IEC 60093
Dielectric Strength	20	--	kV/mm	ASTM D149 IEC 60243-1

Processing Information

Injection	Dry	Unit
Drying Temperature - Vacuum Dryer	80 to 90	°C
Drying Time - Vacuum Dryer	2.0 to 3.0	hr
Processing (Melt) Temp	270 to 290	°C
Mold Temperature	75 to 85	°C

Notes

¹ Typical properties: these are not to be construed as specifications.

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