

【Inquiries】

AsahiKASEI Engineering Plastics Information Comprehensive Site

URL : <https://www.asahi-kasei-plastics.com/en/contact/>

AsahiKASEI



LEONA™ 90G60 BK

Asahi Kasei Corporation - Polyamide 66/6I Copolymer

Wednesday, March 20, 2024

General Information

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • North America	
Filler / Reinforcement	• Glass Fiber, 60% Filler by Weight		
Features AKEP website	• Flow, High	• Good appearance	• Weather & UV Resistant
Uses	• Automotive Applications • Automotive Exterior Parts	• Industrial Applications • Windows & Doors	
Automotive Specifications	• GM GMW15702 -110047		
Part Marking Code (ISO11469) (ISO 11469)	• >PA66/6I-GF60<		

Other Documentation

Literature	• Moldflow Data • Molding Conditions • SDS • Technical Handbook
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ASTM & ISO Properties¹

Physical	Dry	Conditioned	Unit	Test Method
Density	1.72	--	g/cm ³	ISO 1183
Molding Shrinkage				Internal Method
Across Flow	0.50	--	%	
Flow	0.20	--	%	
Water Absorption				ISO 62
Equilibrium, 23°C, 50% RH	--	1.0	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (23°C)	22600	13700	MPa	ISO 527-1
Tensile Stress (Break, 23°C)	246	176	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	2.0	3.0	%	ISO 527-2
Flexural Modulus (23°C)	18700	17300	MPa	ISO 178
Flexural Stress (23°C)	397	291	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength	14	15	kJ/m ²	ISO 179
Hardness	Dry	Conditioned	Unit	Test Method
Rockwell Hardness (M-Scale)	95	--		ISO 2039-2

Disclaimer:

- Data shown are typical values obtained by proper testing methods and should not be used for specification purpose. Please use these data for selecting the most appropriate grade suitable for specific usage.

These data may be changed because of improvement in properties.

- Be sure to read the relevant SDS before handling and use, and always follow the Important Precautions.

- Do not use plastics in any of the following orally- or medically-related applications.

- Orally-related applications: any part, device or component which may come into direct oral contact or into direct contact with drinking foods or beverages.

For drinking water application, please consult Asahi Kasei Corporation.

- Medically-related applications: any part, device or component which may be used intracorporeally or which may in dialysis or other processes come into direct or indirect contact with body tissue, body fluids or transfusion fluids.

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Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load 1.8 MPa, Unannealed	221	--	°C	ISO 75-2/A
CLTE - Flow	2.0E-5	--	cm/cm/°C	ASTM D696
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+13	--	ohms	IEC 60093
Electric Strength	28	--	kV/mm	IEC 60243-1
Comparative Tracking Index 3.00 mm	475	--	V	IEC 60112

Processing Information

Injection	Dry	Unit
Drying Temperature - Vacuum Dryer	80 to 90	°C
Drying Time - Vacuum Dryer	2.0 to 3.0	hr
Processing (Melt) Temp	275 to 295	°C
Mold Temperature	85 to 95	°C

Notes

¹ Typical properties: these are not to be construed as specifications.

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