

RILSAN® MB 3000 NAT

PA11, MHLF, 12-020, MD

Rilsan® MB 3000 NAT resin is a polyamide 11 produced from a renewable source. This natural grade is designed for injection molding and is classified as Halogen Free Flame Retardant (HFFR).

The percentage of renewable carbon according to ASTM D 6866 (calculated) is **>90%**.

MAIN CHARACTERISTICS

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Melt Volume-Flow Rate	95 / *	cm³/10min	ISO 1133
Temperature	235 / *	°C	-
Load	2.16 / *	kg	-
Molding Shrinkage, parallel	0.9 / *	%	ISO 294-4, 2577
Molding Shrinkage, normal	0.9 / *	%	ISO 294-4, 2577
MECHANICAL PROPERTIES			
Tensile Modulus	- / 1830	MPa	ISO 527-1/-2
Yield stress	45 / 45	MPa	ISO 527-1/-2
Yield strain	5 / 5	%	ISO 527-1/-2
Nominal Strain at Break	>50 / >50	%	ISO 527-1/-2
Shore D Hardness, 15s	69 / *	-	ISO 7619-1
Charpy Impact Strength, +23°C	- / 83	kJ/m²	ISO 179/1eU
Charpy Impact Strength, -30°C	- / 38	kJ/m²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / 4	kJ/m²	ISO 179/1eA
Charpy Notched Impact Strength, -30°C	- / 3	kJ/m²	ISO 179/1eA
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	189 / *	°C	ISO 11357-1/-3
Coeff. of Linear Thermal Expansion, parallel	102 / *	E-6/K	ISO 11359-1/-2
Burning Behav. at 1.5 mm Nominal Thickness	V-0 / *	class	IEC 60695-11-10
Thickness Tested	1.6 / *	mm	-
Yellow Card available	yes / *	-	-
Burning Behav. at Thickness h	V-0 / *	class	IEC 60695-11-10
Thickness Tested	0.8 / *	mm	-
Yellow Card available	yes / *	-	-
Oxygen Index	33 / *	%	ISO 4589-1/-2
ELECTRICAL PROPERTIES			
Relative Permittivity, 100Hz	3 / -	-	IEC 60250
Relative Permittivity, 1MHz	3 / -	-	IEC 60250
Dissipation Factor, 100Hz	221 / -	E-4	IEC 60250
Dissipation Factor, 1MHz	180 / -	E-4	IEC 60250

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Volume Resistivity	> 1E13 / > 1E13	Ohm*m	IEC 60093
Surface Resistivity	* / > 1E15	Ohm	IEC 60093
Dielectric (Electric) Strength	28 / 28	kV/mm	IEC 60243-1
Comparative Tracking Index	* / 600	-	IEC 60112
OTHER PROPERTIES			
Water Absorption	2 / *	%	Sim. to ISO 62
Humidity Absorption	0.6 / *	%	Sim. to ISO 62
Density	1090 / 1090	kg/m³	ISO 1183
%Bio-Based	90	-	ASTM D6866

MAIN APPLICATIONS:

- Wire and cable sheathing
- Elevator doors rollers

PACKAGING:

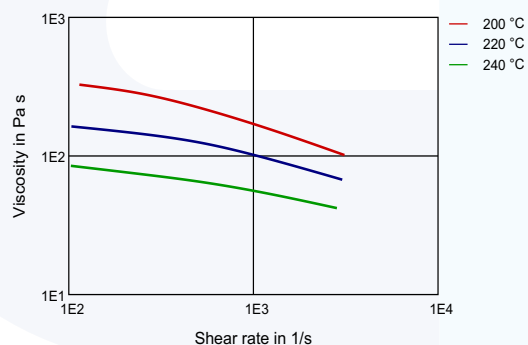
This grade is delivered dried in sealed packaging (25 kg bags) ready to be processed.

SHELF LIFE:

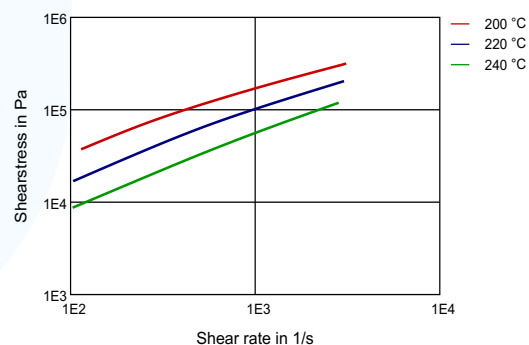
Two years from the delivery. For any use above this limit, please refer to our technical services.

DIAGRAMS

VISCOSITY-SHEAR RATE



SHEARSTRESS-SHEAR RATE



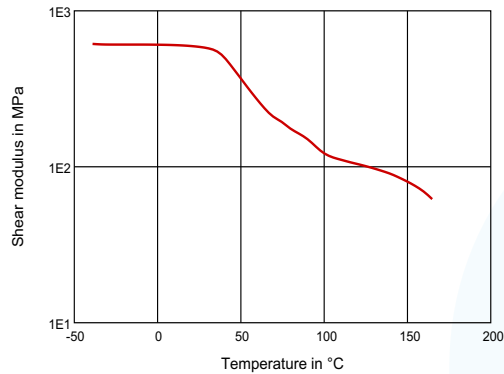
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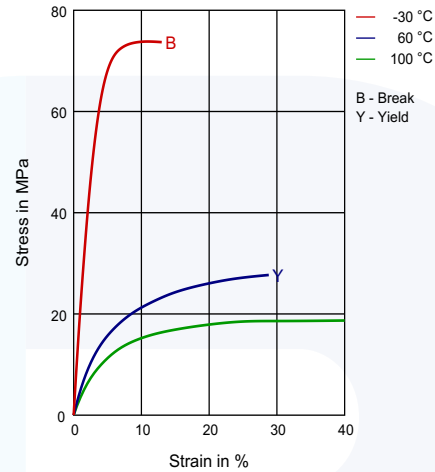
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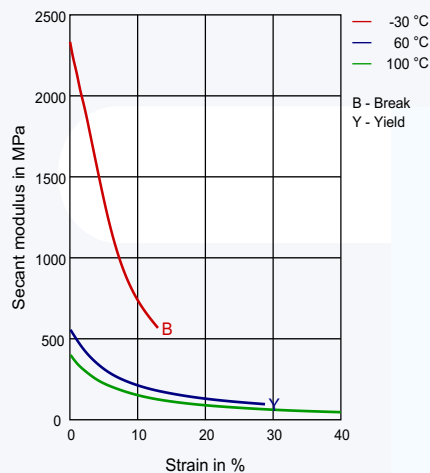
DYNAMIC SHEAR MODULUS-TEMPERATURE



STRESS-STRAIN



SECANT MODULUS-STRAIN



Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 210°C / 220°C / 230°C.
- Mold temperature : 20 - 60°C

- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-6 hours at 80-90°C.

PROCESSING

Injection Molding

SPECIAL CHARACTERISTICS

Bio-Based, Heat Stabilized, Light Stabilized

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DELIVERY FORM

Pellets

ADDITIVES

Lubricants

REGIONAL AVAILABILITY

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

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