

RILSAN® HT CESV BLACK P010 TL

PA11/10T-I,,EHL,C16-010

Rilsan® HT CESV BLACK P010 TL is a flexible polyphthalamide produced from a renewable source, typical used to replace metal in tubing for high-temperature automotive, transportation and other demanding technical applications.

The percentage of **renewable carbon is 45%** (calculated value, based on ASTM D6866).

MAIN CHARACTERISTICS

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Melt Volume-Flow Rate	1.9 / *	cm ³ /10min	ISO 1133
Temperature	300 / *	°C	-
Load	5 / *	kg	-
MECHANICAL PROPERTIES			
Tensile Modulus	- / 1015	MPa	ISO 527-1/-2
Yield stress	- / 30	MPa	ISO 527-1/-2
Yield strain	- / 5	%	ISO 527-1/-2
Nominal Strain at Break	- / > 50	%	ISO 527-1/-2
Shore D Hardness, 15s	66 / *	-	ISO 7619-1
Charpy Impact Strength, +23°C	- / No Break	kJ/m ²	ISO 179/1eU
Charpy Impact Strength, -30°C	- / No Break	kJ/m ²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / 84	kJ/m ²	ISO 179/1eA
Charpy Notched Impact Strength, -30°C	- / 16	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	260 / *	°C	ISO 11357-1/-3
Glass Transition Temperature, 10°C/min	82 / *	°C	ISO 11357-1/-2
Temp. of Deflection Under Load, 1.80 MPa	66 / *	°C	ISO 75-1/-2
Temp. of Deflection Under Load, 0.45 MPa	82 / *	°C	ISO 75-1/-2
OTHER PROPERTIES			
Density	1050 / -	kg/m ³	ISO 1183
%Bio-Based	45	-	ASTM D6866

MAIN APPLICATIONS:

- Thermoplastic lines for automotive & transportation applications such as high temperature air/vacuum
- Hydraulic and pneumatic lines
- aggressive media and oil management systems
- cooling and selective catalyst reduction lines etc

PACKAGING:

This grade is delivered dried in sealed packaging (25 kg bags) ready to be processed.

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RILSAN®
HT
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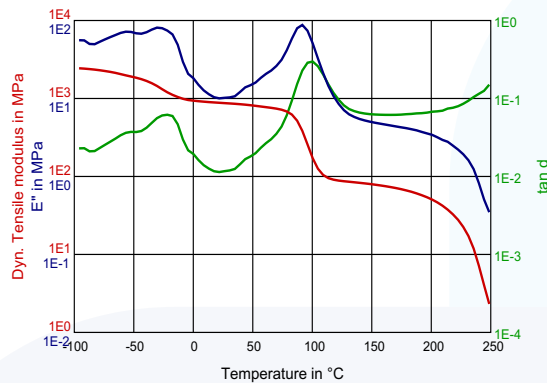
RILSAN® HT CESV BLACK P010 TL

SHELF LIFE:

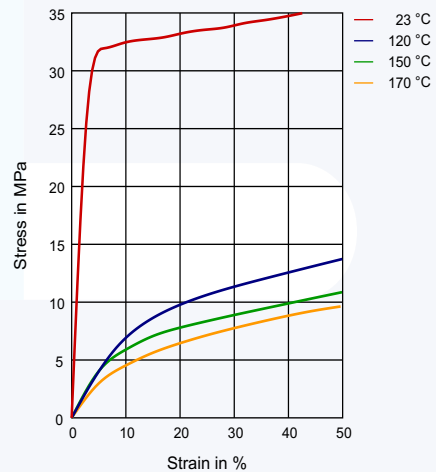
Two years from the delivery. For any use above this limit, please refer to our technical services.

DIAGRAMS

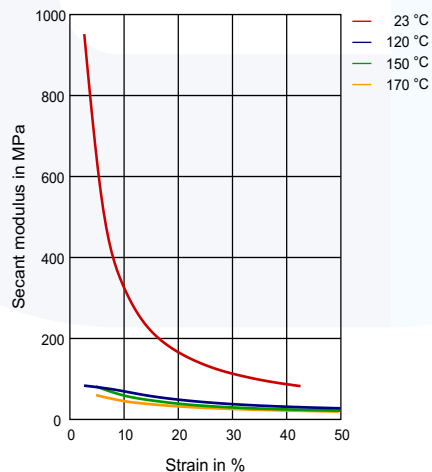
DYNAMIC TENSILE MODULUS-TEMPERATURE



STRESS-STRAIN



SECANT MODULUS-STRAIN



Processing conditions :

- Typical melt temperature (Min / Recommended / Max) : 270°C / 280°C / 290°C.
- Drying time and temperature (only for bags opened for more than two hours) : 8 - 12 hours at 70 °C.

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RILSAN® HT CESV BLACK P010 TL

PROCESSING

Profile Extrusion, Other Extrusion

DELIVERY FORM

Pellets

SPECIAL CHARACTERISTICS

Bio-Based, Heat Stabilized, Light Stabilized

REGIONAL AVAILABILITY

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

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rilsan.com

Arkema Inc. – Technical Polymers

900 First Avenue
King of Prussia, PA 19406
Tel.: +1 610 205 7000
Fax: +1 610 205 7497
arkema-america.com

RILSAN®
HT
BY **ARKEMA**

Headquarters: Arkema France

420, rue d'Estienne d'Orves
92705 Colombes Cedex – France
Tel.: +33 1 49 00 80 80
Fax: +33 1 49 00 83 96
arkema.com