

RILSAN® FINE POWDERS T WHITE 1488 AC

Rilsan® 1488 White AC Fluid Bed Powder

RILSAN® fine powders are specialty polyamide powders obtained from renewable resources. RILSAN® T range is designed for coating metal parts using the fluidized bed dip coating process. They provide superior protection against wear, impact, corrosion, chemicals as well as graffiti. Please consult Arkema literature for application method and recommendations.

MAIN CHARACTERISTICS

PROPERTIES	VALUE	UNIT	TEST STANDARD
POWDER PROPERTIES			
Color	White	-	-
Particle Size Distribution, $\leq 40\mu\text{m}$	1	%	ISO 13320
Particle Size Distribution, $\geq 254\mu\text{m}$	4	%	ISO 13320
Particle Size Distribution, Median Size	100 - 130	μm	ISO 13320
Melting Temperature	183 - 188	$^{\circ}\text{C}$	ISO 1218
Vicat Point	181	$^{\circ}\text{C}$	ISO 306
Non Tapped Density	0.55	-	ISO 1068
Tapped Density	0.66	-	ISO 1068
Fluidized Density	0.5	-	-
POWDER COATING PROPERTIES			
Recommended Coating Thickness	≥ 250	μm	-
Covering Efficiency, $300\mu\text{m}$	0.35	kg/m^2	-
Specific Gravity of Coating, 20°C	1.17	-	ISO 1183
Persoz Hardness	240	-	ISO 1522
Shore D Hardness	70	-	ISO 868
Water Absorption, 24h	≤ 1	%	ISO 62-1
Abrasion Resistance, Wheel CS 17, load 1 kg, 1000 cycles	13	mg	ISO 9352
Impact Resistance	≥ 2	J	ASTM G14
Salt spray test according to surface preparation recommended by ARKEMA	Good adhesion after 2000 hours	-	ISO 9227

MAIN APPLICATIONS

- Metal Coating
- Outdoor Furniture
- Automotive & Transportation
- Wire Goods
- Fluids Transport
- General Purpose

PACKAGING

This grade is delivered in 25kg bag.

SHELF LIFE

Five years from the date of delivery. For any use after this limit, please refer to our technical services.

PROCESSING

Coating, Fluidized Bed Dipping

DELIVERY FORM

Powder

Please consult Arkema's disclaimer regarding the use of Arkema's products on <https://www.arkema.com/en/products/product-safety/disclaimer/index.html>

RILSAN®
FINE POWDERS
BY ARKEMA

Arkema France - A French "société anonyme", registered in the Nanterre (France) Trade and Companies Register under the number 319 632 790 SJC/11-2018

RILSAN® FINE POWDERS T WHITE 1488 AC

Arkema France - A French "société anonyme" registered in the Nanterre (France) Trade and Companies Register under the number 319 632 790
SIC/11-2018

Please consult Arkema's disclaimer regarding the use of Arkema's products on
<https://www.arkema.com/en/products/product-safety/disclaimer/index.html>

Rilsan® FINE POWDER is a registered trademark of Arkema
© 2022 Arkema Inc. All rights reserved.

rilsanfinepowders.com

Arkema Inc. – Technical Polymers

900 First Avenue
King of Prussia, PA 19406
Tel.: +1 610 205 7000
Fax: +1 610 205 7497
arkema-america.com

RILSAN®
FINE POWDERS
BY ARKEMA

Headquarters: Arkema France

420, rue d'Estienne d'Orves
92705 Colombes Cedex – France
Tel.: +33 1 49 00 80 80
Fax: +33 1 49 00 83 96
arkema.com