

RILSAN® FINE POWDERS T BLACK 7239 MAC

Rilsan® Fine Powders T 7239 Black MAC Fluid Bed Powder

RILSAN® fine powders are specialty polyamide powders obtained from renewable resources. RILSAN® T range is designed for coating metal parts using the fluidized bed dip coating process. They provide superior protection against wear, impact, corrosion, chemicals as well as graffiti. Please consult Arkema literature for application method and recommendations.

MAIN CHARACTERISTICS

PROPERTIES	VALUE	UNIT	TEST STANDARD
POWDER PROPERTIES			
Nature	PA 11	-	ISO 1218
Color	Black	-	-
Particle Size Distribution, $\leq 40\mu\text{m}$	2	%	ISO 13320
Particle Size Distribution, $\geq 254\mu\text{m}$	5	%	ISO 13320
Particle Size Distribution, Median Size	100 - 130	μm	ISO 13320
Melting Temperature	183 - 188	°C	ISO 1218
Vicat Point	181	°C	ISO 306
Non Tapped Density	0.52	-	ISO 1068
Tapped Density	0.62	-	ISO 1068
Fluidized Density	0.5	-	-
POWDER COATING PROPERTIES			
Recommended Coating Thickness	≥ 250	μm	-
Covering Efficiency, $300\mu\text{m}$	0.33	kg/m^2	-
Specific Gravity of Coating, 20°C	1.04	-	ISO 1183
Persoz Hardness	250	-	ISO 1522
Shore D Hardness	70	-	ISO 868
Water Absorption, 24h	≤ 1	%	ISO 62-1
Abrasion Resistance, Wheel CS 17, load 1 kg, 1000 cycles	13	mg	ISO 9352
Impact Resistance	≥ 2	J	ASTM G14
Salt spray test according to surface preparation recommended by ARKEMA	Good adhesion after 2000 hours	-	ISO 9227

MAIN APPLICATIONS

- Metal Coating
- Automotive & Transportation
- Outdoor Furniture

PACKAGING

This grade is delivered in 25kg bag.

SHELF LIFE

Five years from the date of delivery. For any use after this limit, please refer to our technical services.

PROCESSING

Coating, Fluidized Bed Dipping, Minicoat/Maxicoat

DELIVERY FORM

Powder

Please consult Arkema's disclaimer regarding the use of Arkema's products on <https://www.arkema.com/en/products/product-safety/disclaimer/index.html>

RILSAN®
FINE POWDERS
BY ARKEMA

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Please consult Arkema's disclaimer regarding the use of Arkema's products on
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