

RILSAN® FINE POWDERS ESY ORANGE 7705

Powder ESY ORANGE 7705 - Rilsan® POLYAMIDE 11 (PA11) Powder

RILSAN® fine powders are specialty polyamide powders obtained from renewable resources. RILSAN® ESY range is designed for coating metal parts using the electrostatic spraying process. They provide superior protection against wear, impact, corrosion, chemicals as well as graffiti. Please consult Arkema literature for application method and recommendations. RILSAN® ESY ORANGE 7705 provides good electrical insulation, even at low thickness. It can be used in electrical applications such as busbar coatings.

MAIN CHARACTERISTICS

PROPERTIES	VALUE	UNIT	TEST STANDARD
THERMAL PROPERTIES			
Vicat Softening Temperature, 50°C/h 50N	181	°C	ISO 306
ELECTRICAL PROPERTIES			
Dielectric Constant, 1 kHz	3.7	-	ASTM D150
Dissipation Factor, 100 kHz	≤0.01	-	ASTM D150
Surface Resistivity, 73 °F	2.4E14	Ohm per square	ASTM D257
Dielectric (Electric) Strength	50	kV/mm	IEC 60243-1
Comparative Tracking Index	600	-	IEC 60112
POWDER PROPERTIES			
Color	Orange	-	-
Particle Size Distribution, ≤ 20µm	20	%	ISO 13320
Particle Size Distribution, ≥ 100µm	1	%	ISO 13320
Particle Size Distribution, Median Size	30	µm	ISO 13320
Melting Temperature	183 - 188	°C	ISO 1218
Vicat Point	181	°C	ISO 306
Non Tapped Density	0.44	-	ISO 1068
Tapped Density	0.62	-	ISO 1068
POWDER COATING PROPERTIES			
Recommended Coating Thickness	125 - 175	µm	-
Covering Efficiency, 100µm	0.12	kg/m ²	-
Specific Gravity of Coating, 20°C	1.25	-	ISO 1183
Persoz Hardness	270	-	ISO 1522
Pencil Hardness	B	-	ECCA T4
Shore D Hardness	71	-	ISO 868
Water Absorption, 24h	≤1	%	ISO 62-1
Abrasion Resistance, Wheel CS 17, load 1 kg, 1000 cycles	25	mg	ISO 9352
Dielectric Strength	50	kV/mm	IEC 60243-1
Dissipation Factor, 25 °C, 1MHz	0.01	-	ASTM D150
Dielectric Constant	3.7	-	ASTM D150

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RILSAN®
FINE POWDERS
BY ARKEMA

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Surface Resistivity	2.4E14	W	ASTM D257
Fire Resistance on coated panel	V-0	-	UL 94
Salt spray test according to surface preparation recommended by ARKEMA	Good adhesion after 2000 hours	-	ISO 9227

MAIN APPLICATIONS

- Metal Coating
- General Purpose
- Electrical applications - Busbars

PACKAGING

This grade is delivered in 20kg bag.

SHELF LIFE

Two years from the date of delivery. For any use after this limit, please refer to our technical services.

PROCESSING

Coating, Electrostatic Spray

REGIONAL AVAILABILITY

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

DELIVERY FORM

Powder

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rilsanfinepowders.com

Arkema Inc. – Technical Polymers

900 First Avenue
King of Prussia, PA 19406
Tel.: +1 610 205 7000
Fax: +1 610 205 7497
arkema-america.com

RILSAN®
FINE POWDERS
BY ARKEMA

Headquarters: Arkema France

420, rue d'Estienne d'Orves
92705 Colombes Cedex – France
Tel.: +33 1 49 00 80 80
Fax: +33 1 49 00 83 96
arkema.com