

RILSAN® BESNO TL NB

PA11, EHL, 22-010

Rilsan® BESNO TL NB resin is a polyamide 11 produced from a renewable source. This natural grade is designed for extrusion and it does not contain any optical brightener.

The percentage of renewable carbon according to ASTM D 6866 (calculated) is **>98%**.

MAIN CHARACTERISTICS

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Melt Volume-Flow Rate	1 / *	cm ³ /10min	ISO 1133
Temperature	235 / *	°C	-
Load	2.16 / *	kg	-
MECHANICAL PROPERTIES			
Tensile Modulus	- / 1280	MPa	ISO 527-1/-2
Yield stress	- / 38	MPa	ISO 527-1/-2
Yield strain	- / 5	%	ISO 527-1/-2
Nominal Strain at Break	- / > 50	%	ISO 527-1/-2
Shore D Hardness, 15s	72 / *	-	ISO 7619-1
Charpy Impact Strength, +23°C	- / No Break	kJ/m ²	ISO 179/1eU
Charpy Impact Strength, -30°C	- / No Break	kJ/m ²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / 11	kJ/m ²	ISO 179/1eA
Charpy Notched Impact Strength, -30°C	- / 12	kJ/m ²	ISO 179/1eA
Puncture - Maximum Force, -30°C	- / 6000	N	ISO 6603-2
Puncture Energy, -30°C	- / 70	J	ISO 6603-2
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	186 / *	°C	ISO 11357-1/-3
Temp. of Deflection Under Load, 1.80 MPa	50 / *	°C	ISO 75-1/-2
Temp. of Deflection Under Load, 0.45 MPa	145 / *	°C	ISO 75-1/-2
Vicat Softening Temperature, 50°C/h 50N	160 / *	°C	ISO 306
Coeff. of Linear Thermal Expansion, parallel	85 / *	E-6/K	ISO 11359-1/-2
ELECTRICAL PROPERTIES			
Relative Permittivity, 100Hz	3 / -	-	IEC 60250
Relative Permittivity, 1MHz	3 / -	-	IEC 60250
Dissipation Factor, 100Hz	308 / -	E-4	IEC 60250
Dissipation Factor, 1MHz	183 / -	E-4	IEC 60250
Volume Resistivity	- / 1E12	Ohm*m	IEC 60093
Surface Resistivity	* / 1E14	Ohm	IEC 60093

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Dielectric (Electric) Strength	- / 30	kV/mm	IEC 60243-1
OTHER PROPERTIES			
Water Absorption	1.9 / *	%	Sim. to ISO 62
Density	1020 / 1020	kg/m ³	ISO 1183
%Bio-Based	98	-	ASTM D6866

MAIN APPLICATIONS:

- Ski top layer

PACKAGING:

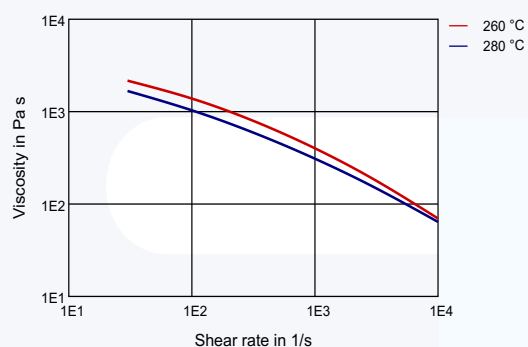
This grade is delivered dried in sealed packaging (550 kg rigid containers) ready to be processed.

SHELF LIFE:

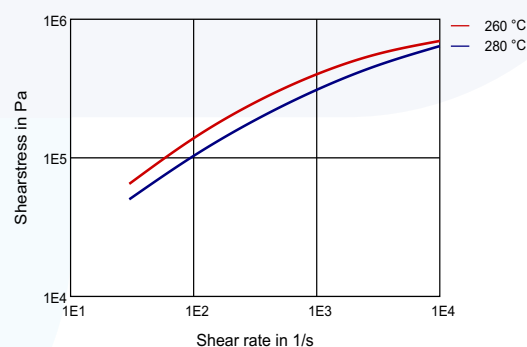
Two years from the delivery. For any use above this limit, please refer to our technical services.

DIAGRAMS

VISCOSITY-SHEAR RATE

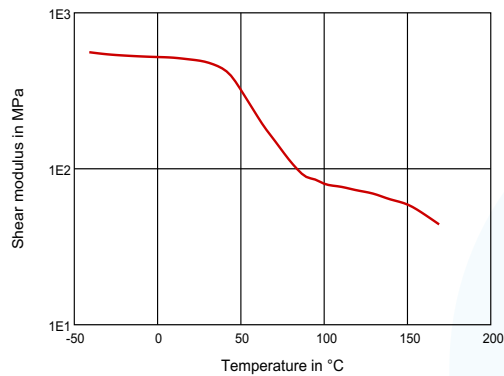


SHEARSTRESS-SHEAR RATE

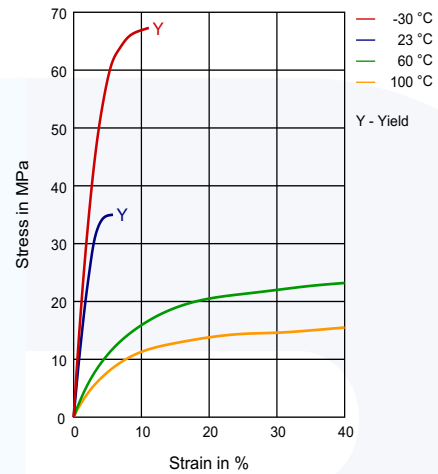


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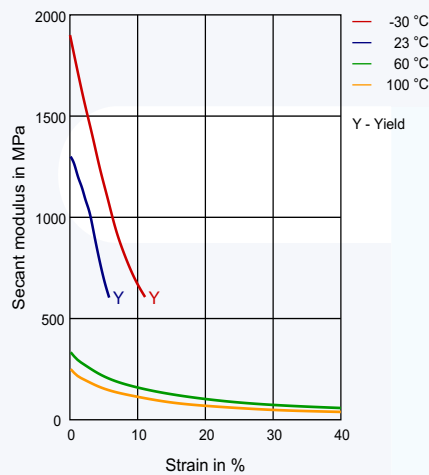
DYNAMIC SHEAR MODULUS-TEMPERATURE



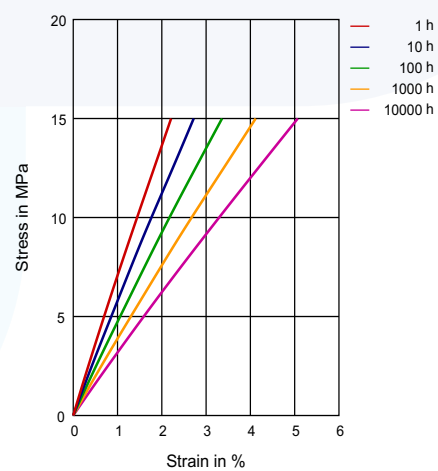
STRESS-STRAIN



SECANT MODULUS-STRAIN



STRESS-STRAIN (ISOCHRONOUS) 23°C



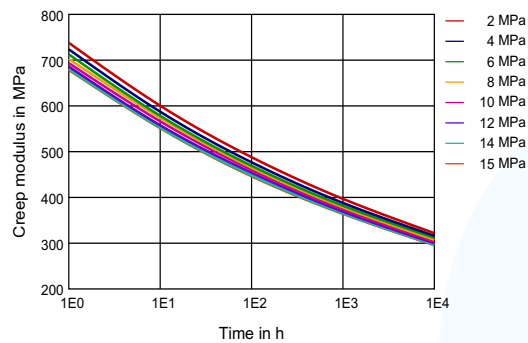
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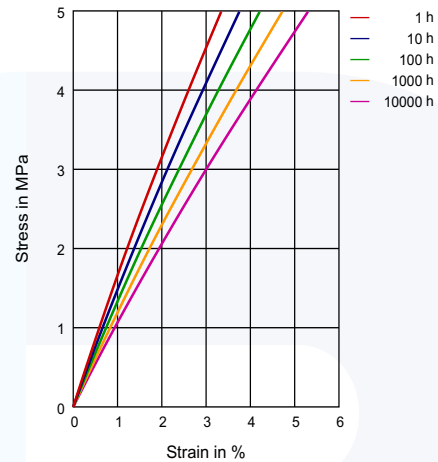
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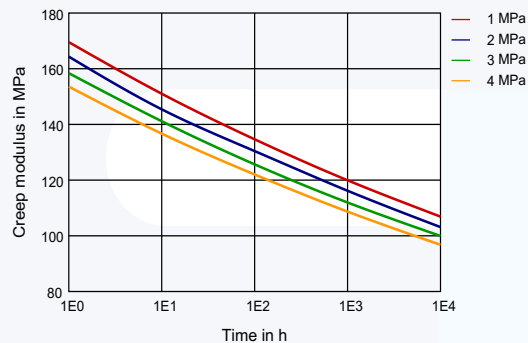
CREEP MODULUS-TIME 23°C



STRESS-STRAIN (ISOCHRONOUS) 80°C



CREEP MODULUS-TIME 80°C



Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 230°C / 250°C / 280°C.
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-8 hours at 80-90°C.

PROCESSING

Film Extrusion, Profile Extrusion, Sheet Extrusion, Other Extrusion

SPECIAL CHARACTERISTICS

Bio-Based, Heat Stabilized, Light Stabilized

REGIONAL AVAILABILITY

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

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DELIVERY FORM

Pellets

ADDITIVES

Lubricants

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Arkema Inc. – Technical Polymers

900 First Avenue
King of Prussia, PA 19406
Tel.: +1 610 205 7000
Fax: +1 610 205 7497
arkema-america.com

RILSAN®
BY ARKEMA

Headquarters: Arkema France

420, rue d'Estienne d'Orves
92705 Colombes Cedex – France
Tel.: +33 1 49 00 80 80
Fax: +33 1 49 00 83 96
arkema.com