

RILSAMID® AMNO MED

ISO 16396 - PA12, MG, C12-010

Rilsamid® AMNO MED is a thermoplastic polyamide 12. This grade dedicated to injection offers highest quality and it is specifically designed to meet the stringent requirements of the medical applications such as minimally invasive devices.

Upon request letters regarding USP Class VI compliance can be provided.

MAIN CHARACTERISTICS

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Melt Volume-Flow Rate	57 / *	cm ³ /10min	ISO 1133
Temperature	235 / *	°C	-
Load	2.16 / *	kg	-
MECHANICAL PROPERTIES			
Tensile Modulus	- / 1100	MPa	ISO 527-1/-2
Yield stress	- / 37	MPa	ISO 527-1/-2
Yield strain	- / 8	%	ISO 527-1/-2
Nominal Strain at Break	- / > 50	%	ISO 527-1/-2
Charpy Impact Strength, +23°C	- / No Break	kJ/m ²	ISO 179/1eU
Charpy Impact Strength, -30°C	- / No Break	kJ/m ²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / 5	kJ/m ²	ISO 179/1eA
Charpy Notched Impact Strength, -30°C	- / 6	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	180 / *	°C	ISO 11357-1/-3
OTHER PROPERTIES			
Density	1010 / -	kg/m ³	ISO 1183

MAIN APPLICATION :&NBSP;

- Medical molded components such as needle fittings for syringes.
- Minimally invasive devices.

PACKAGING:

This grade is delivered dried in sealed packaging (20 kg bags) ready to be processed.

SHELF LIFE:

Two years from the date of delivery. for any use above this limit, please refer to our technical services.

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Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 230°C / 250°C / 280°C.
- Mold temperature : 40°C
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-6 hours at 60-80°C.

PROCESSING

Injection Molding

DELIVERY FORM

Pellets

REGIONAL AVAILABILITY

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

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