

PEBAX® RNEW® 35R53 SP 01

Polyether block **Pebax® Rnew® 35R53 SP 01 resin** is a thermoplastic elastomer made of flexible polyether and rigid polyamide based on renewable resources. This SP grade has been developed to be heat and UV resistant.

The percentage of **renewable carbon is 29%** (calculated value, based on ASTM D6866).

MAIN CHARACTERISTICS

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Molding Shrinkage, parallel	0.6 / *	%	ISO 294-4, 2577
Molding Shrinkage, normal	0.6 / *	%	ISO 294-4, 2577
MECHANICAL PROPERTIES			
Tensile Modulus	- / 40	MPa	ISO 527-1/-2
Stress at 50% Strain	- / 5	MPa	ISO 527-1/-2
Strain at Break	- / > 50	%	ISO 527-1/-2
Strain at Break TPE	> 300 / *	%	ISO 527-1/-2
Stress at Break TPE	30 / *	MPa	ISO 527-1/-2
Shore D Hardness, 15s	25 / *	-	ISO 7619-1
Charpy Impact Strength, +23°C	No Break / No Break	kJ/m ²	ISO 179/1eU
Charpy Impact Strength, -30°C	No Break / No Break	kJ/m ²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	No Break / No Break	kJ/m ²	ISO 179/1eA
Charpy Notched Impact Strength, -30°C	No Break / No Break	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	135 / *	°C	ISO 11357-1/-3
Vicat Softening Temperature, 50°C/h 50N	81 / *	°C	ISO 306
OTHER PROPERTIES			
Water Absorption	1.3 / *	%	Sim. to ISO 62
Humidity Absorption	0.5 / *	%	Sim. to ISO 62
Density	1020 / 1020	kg/m ³	ISO 1183
%Bio-Based	29	-	ASTM D6866

MAIN APPLICATIONS:

- Flexible injected parts

PACKAGING:

This grade is delivered dried in sealed packaging (25 kg bags) ready to be processed.

SHELF LIFE:

Two years from the delivery. For any use above this limit, please refer to our technical services.

Please consult Arkema's disclaimer regarding the use of Arkema's products on <https://www.arkema.com/en/products/product-safety/disclaimer/index.html>

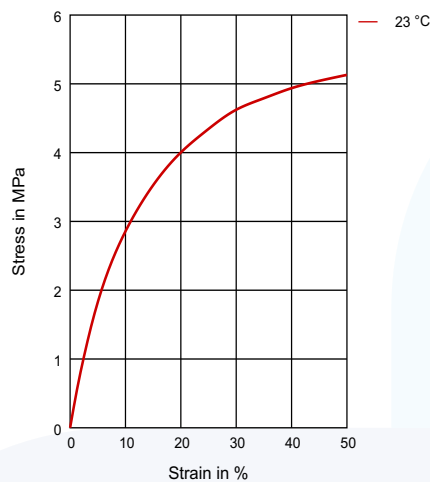
PEBAX®
RNEW
BY ARKEMA

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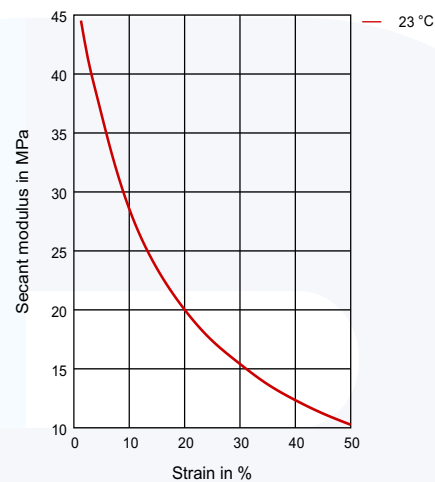
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DIAGRAMS

STRESS-STRAIN



SECANT MODULUS-STRAIN



Processing conditions (injection molding):

- Typical melt temperature (Min / Recommended / Max) : 180°C / 210°C / 260°C.
- Typical mold temperature : 10 – 30°C.
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-8 hours at 55-65°C.

Processing conditions (extrusion):

- Typical melt temperature (Min / Recommended / Max): 190°C / 205°C / 220°C.
- Drying time and temperature (only necessary for bags opened for more than two hours): 4-8 hours at 55-65°C.

PROCESSING

Injection Molding, Film Extrusion, Profile Extrusion, Other Extrusion, Transfer Molding, Casting, Thermoforming

DELIVERY FORM

Pellets

SPECIAL CHARACTERISTICS

Bio-Based, Heat Stabilized, Light Stabilized

REGIONAL AVAILABILITY

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Please consult Arkema's disclaimer regarding the use of Arkema's products on <https://www.arkema.com/en/products/product-safety/disclaimer/index.html>

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