

PEBAX® 4033 SA 01

Polyether block amide **Pebax® 4033 SA 01** resin is a thermoplastic elastomer made of flexible polyether and rigid polyamide.
This SA grade is specially designed to food uses.

MAIN CHARACTERISTICS

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Molding Shrinkage, parallel	0.4 / *	%	ISO 294-4, 2577
Molding Shrinkage, normal	1.1 / *	%	ISO 294-4, 2577
MECHANICAL PROPERTIES			
Tensile Modulus	73 / 71	MPa	ISO 527-1/-2
Stress at 50% Strain	9 / 9	MPa	ISO 527-1/-2
Strain at Break	> 50 / > 50	%	ISO 527-1/-2
Shore A Hardness, 3s	90 / *	-	ISO 7619-1
Shore D Hardness, 15s	35 / *	-	ISO 7619-1
Charpy Impact Strength, +23°C	- / No Break	kJ/m ²	ISO 179/1eU
Charpy Impact Strength, -30°C	- / No Break	kJ/m ²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / No Break	kJ/m ²	ISO 179/1eA
Charpy Notched Impact Strength, -30°C	- / No Break	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	160 / *	°C	ISO 11357-1/-3
Vicat Softening Temperature, 50°C/h 50N	131 / *	°C	ISO 306
OTHER PROPERTIES			
Water Absorption	1.2 / *	%	Sim. to ISO 62
Humidity Absorption	0.5 / *	%	Sim. to ISO 62
Density	1000 / 1000	kg/m ³	ISO 1183

MAIN APPLICATIONS: • Flexible injected parts

• PA6 film modifier

• Note: this grade is not recommended by Arkema for usage in medical applications. For such applications Pebax® SA 01 MED should be used

PACKAGING:

This grade is delivered dried in sealed packaging (25 kg bags) ready to be processed.

SHELF LIFE:

Two years from the delivery. For any use above this limit, please refer to our technical services.

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PEBAX®
BY ARKEMA

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Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 200°C / 240°C / 270°C.
- Typical mold temperature : 10 – 30°C.
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-6 hours at 60-70°C.

Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 210°C / 220°C / 230°C.
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-6 hours at 60-70°C.

PROCESSING

Injection Molding, Other Extrusion

DELIVERY FORM

Pellets

SPECIAL CHARACTERISTICS

Heat Stabilized

REGIONAL AVAILABILITY

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

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