

KYNAR FLEX® 3120-10

Kynar Flex® resins are fluorinated thermoplastic copolymers.

Kynar Flex® 3120-10 resin is a pelletized, flexible, semi-crystalline copolymer.

Kynar Flex® 3120-10 resin is a fluid grade that can be extruded or injection molded to make final products with a 150°C rating.

Additional characteristics:

- Excellent thermal stability
- Excellent abrasion resistance
- UL RTI temperature rating of 150°C
- Impervious to UV degradation

[UL Yellow Card](#)

MAIN CHARACTERISTICS

PROPERTIES	VALUE	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Melt Volume-Flow Rate	4	cm ³ /10min	ISO 1133
Temperature	232	°C	-
Load	3.8	kg	-
Melt Flow Rate	4 - 12	g/10min	ASTM D1238
Temperature	230	°C	-
Load	3.8	kg	-
Melt Viscosity, 230°C, 100 s-1	5 - 13	kPoise	ASTM D3835
MECHANICAL PROPERTIES			
Tensile Modulus	700	MPa	ISO 527-1/-2
Tensile Modulus, 73 °F	6890 - 1170	MPa	ASTM D638
Yield stress	27	MPa	ISO 527-1/-2
Tensile Strength at Yield, 73 °F	24.1 - 34.5	MPa	ASTM D638
Yield strain	15	%	ISO 527-1/-2
Elongation at Yield, 73 °F	10 - 20	%	ASTM D638
Nominal Strain at Break	> 50	%	ISO 527-1/-2
Tensile Strength at Break, 73 °F	34.5 - 48.3	MPa	ASTM D638
Elongation at Break, 73 °F	300 - 550	%	ASTM D638
Taber Abrasion, CS 17 1000g:pad	16 - 19	mg/1000 cycles	ASTM-G195-13A
Hardness, Shore D, 73 °F	65 - 70	-	ASTM D2240
Flexural Modulus, 73 °F	621 - 827	MPa	ASTM D790
Flexural Strength @ 5% Strain, 73 °F	20.7 - 34.5	MPa	ASTM D790
Compressive Strength, 73 °F	31 - 41.4	MPa	ASTM D695
Charpy Notched Impact Strength, +23°C	No Break	kJ/m ²	ISO 179/1eA
Unnotched Impact Strength, 73 °F	No Break	kJ/m	ASTM D256
Notched Impact Strength, 73 °F	No Break	kJ/m	ASTM D256

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KYNARFLEX®
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Coefficient of Friction, Static vs. Steel, 73 °F	0.31	-	ASTM D1894
Coefficient of Friction, Dynamic vs. Steel, 73 °F	0.3	-	ASTM D1894
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	165	°C	ISO 11357-1/-3
Melting Point, 73 °F	161 - 168	°C	ASTM D3418
Glass Transition Temperature, 10°C/min	-40	°C	ISO 11357-1/-2
Glass Transition Temperature (T _g)	-41.1 - -39.4	°C	ASTM D7028
Temperature Rating	150	°C	UL RTI
Temp. of Deflection Under Load, 1.80 MPa	50	°C	ISO 75-1/-2
Heat Deflection Temperature, 264 Psi, 248 °F/hr	43.3 - 54.4	°C	ASTM D648
Heat Deflection Temperature, 66 Psi, 248 °F/hr	54.4 - 76.7	°C	ASTM D648
Coefficient of Thermal Expansion, 73 °F	12.6 - 18.5	10E-5/°C	ASTM D696
Burning Behav. at 1.5 mm Nominal Thickness	V-0	class	IEC 60695-11-10
Thickness Tested	1.5	mm	-
Yellow Card available	yes	-	-
Burning Behav. at Thickness h	V-0	class	IEC 60695-11-10
Thickness Tested	1.0	mm	-
Yellow Card available	yes	-	-
Burning Behav. 5V at Thickness h	5VA	class	IEC 60695-11-20
Thickness Tested	1.0	mm	-
Oxygen Index	43	%	ISO 4589-1/-2
Limiting Oxygen Index, 73 °F	42	%	ASTM D2863
Thermal Conductivity	0.144 - 0.18	W/(m K)	ASTM D433
Specific Heat	745 - 958	J/(kg K)	DSC
Thermal Decomposition TGA, in air	375	°C	1% wt. loss
Thermal Decomposition TGA, in nitrogen	410	°C	1% wt. loss
Relative Thermal Index, Mechanical	150	°C	UL 746B
Relative Thermal Index, Electrical	150	°C	UL 746B
ELECTRICAL PROPERTIES			
Dielectric Constant, 1 kHz	3.2 - 10.2	-	ASTM D150
Dissipation Factor, 100 kHz	0.02 - 0.19	-	ASTM D150
Dielectric (Electric) Strength, 73°F	1.3 - 1.5	kV/mil	ASTM D149
OTHER PROPERTIES			
Water Absorption	0.03	%	Sim. to ISO 62
Water Absorption	0.03 - 0.05	%	ASTM D570
Density	1780	kg/m³	ISO 1183
Specific Gravity, 73 °F	1.77 - 13.8	-	ASTM D792

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OPTICAL PROPERTIES			
Refractive Index @ sodium D line	1.41	-	ASTM D542

REGIONAL AVAILABILITY

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

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