

# KYNAR® 340

**Kynar® resins** are fluorinated thermoplastic homopolymers.

**Kynar® 340 resin** is a thermoplastic fluorinated polymer resin. The properties are the same as standard grade: chemical resistance, resistance to UV, low permeation, high purity, excellent mechanical behavior. More over, this grade is electrically conductive.

This grade is available as pellet form for injection, extrusion, compression.

## MAIN CHARACTERISTICS

| PROPERTIES                            | VALUE       | UNIT                   | TEST STANDARD  |
|---------------------------------------|-------------|------------------------|----------------|
| <b>RHEOLOGICAL PROPERTIES</b>         |             |                        |                |
| Melt Volume-Flow Rate                 | 4           | cm <sup>3</sup> /10min | ISO 1133       |
| Temperature                           | 230         | °C                     | -              |
| Load                                  | 10          | kg                     | -              |
| Melt Flow Rate                        | 3 - 8       | g/10min                | ASTM D1238     |
| Temperature                           | 230         | °C                     | -              |
| Load                                  | 10          | kg                     | -              |
| Melt Viscosity, 230°C, 100 s-1        | 25          | kPoise                 | ASTM D3835     |
| <b>MECHANICAL PROPERTIES</b>          |             |                        |                |
| Tensile Modulus                       | 1600        | MPa                    | ISO 527-1/-2   |
| Yield stress                          | 10          | MPa                    | ISO 527-1/-2   |
| Yield strain                          | 5           | %                      | ISO 527-1/-2   |
| Nominal Strain at Break               | 40          | %                      | ISO 527-1/-2   |
| Charpy Notched Impact Strength, +23°C | 9           | kJ/m <sup>2</sup>      | ISO 179/1eA    |
| Charpy Notched Impact Strength, -30°C | 5           | kJ/m <sup>2</sup>      | ISO 179/1eA    |
| <b>THERMAL PROPERTIES</b>             |             |                        |                |
| Melting Temperature, 10°C/min         | 166         | °C                     | ISO 11357-1/-3 |
| Melting Point, 73 °F                  | 165 - 172   | °C                     | ASTM D3418     |
| Oxygen Index                          | 43          | %                      | ISO 4589-1/-2  |
| <b>ELECTRICAL PROPERTIES</b>          |             |                        |                |
| Relative Permittivity, 100Hz          | 0.07        | -                      | IEC 60250      |
| Volume Resistivity                    | 10000       | Ohm*m                  | IEC 60093      |
| Surface Resistivity                   | 10000       | Ohm                    | IEC 60093      |
| Dielectric (Electric) Strength        | 27          | kV/mm                  | IEC 60243-1    |
| <b>OTHER PROPERTIES</b>               |             |                        |                |
| Density                               | 1780        | kg/m <sup>3</sup>      | ISO 1183       |
| Specific Gravity, 73 °F               | 1.84 - 1.88 | -                      | ASTM D792      |

## PROCESSING

Injection Molding, Profile Extrusion, Sheet Extrusion, Other Extrusion, Transfer Molding

## SPECIAL CHARACTERISTICS

Conductive

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## DELIVERY FORM

Pellets, Granules

## REGIONAL AVAILABILITY

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

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**BY ARKEMA**

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