

KEPSTAN® 6004

KEPSTAN® PEKK resin is a high performance thermoplastic material, based on PolyEtherKetoneKetone (PEKK) highly stable chemical backbone. KEPSTAN® PEKK is a unique member of the PAEK family that incorporates distinctive structural features that allow for exceptional possibilities in the control of crystallinity. These features include a low Ether/Ketone ratio and a copolymer structure incorporating Terephthalic and Isophthalic moieties.

The 6000 Series represents the pseudo-amorphous products of the KEPSTAN® family, offering the lowest melting point and the slowest crystallization behavior, while keeping Tg close to 160°C. These properties allow for lower processing temperatures (as low as 320-330°C), and lead to glassy or semi crystalline structures, depending on processing technologies and cooling conditions.

KEPSTAN® 6000 Series includes a medium flow grade, KEPSTAN® 6002, and a high flow grade, KEPSTAN® 6003, both unfilled PEKK resins designed to meet the requirements of a broad range of processing technologies, including among others extrusion, calendering, thermoforming, injection molding, fiber impregnation, rotomolding, powder coating, bonding and welding.

KEPSTAN® PEKK resin is available in pellet form as well as in powder form with different particle sizes. Standard packaging includes 20 kg boxes for pellets and 10 kg boxes for powders.

MAIN CHARACTERISTICS

PROPERTIES	VALUE	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Melt Volume-Flow Rate	24	cm³/10min	ISO 1133
Temperature	380	°C	-
Load	1	kg	-
MECHANICAL PROPERTIES			
Tensile Modulus	2900	MPa	ISO 527-1/-2
Charpy Impact Strength, +23°C	No Break	kJ/m²	ISO 179/1eU
Charpy Impact Strength, -30°C	No Break	kJ/m²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	5	kJ/m²	ISO 179/1eA
Charpy Notched Impact Strength, -30°C	4.5	kJ/m²	ISO 179/1eA
THERMAL PROPERTIES			
Temp. of Deflection Under Load, 1.80 MPa	139	°C	ISO 75-1/-2
Oxygen Index	38	%	ISO 4589-1/-2
ELECTRICAL PROPERTIES			
Relative Permittivity, 1MHz	2.5	-	IEC 60250
OTHER PROPERTIES			
Density	1270	kg/m³	ISO 1183

Drying temperature and time: 120°C for 6 to 8 hours

Processing temperature: 320 – 360°C

Temperature settings - Injection: Rear 300°C / Center 315°C / Front 320°C / Nozzle 330°C

Mold temperature (below Tg in any case): 80 - 120°C

Temperature settings - Extrusion: Zones 1/2/3/4: 290°C/ 320°C/ 330°C/ 320°C Die: 320°C

PROCESSING

Injection Molding, Profile Extrusion, Coating

REGIONAL AVAILABILITY

North America, Europe, Asia Pacific, South and Central

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KEPSTAN®
BY ARKEMA

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DELIVERY FORM

Pellets, Powder

America, Near East/Africa

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SIC/11-2018

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